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requirements for a single ply underlayment. This mat may be woven, non-woven, spunbound, needle punched or constructed by whatever method best produces the physical characteristic herein described. Said mat is similar to the type of mat commonly used in, but not limited to mattress construc- 5 tion, furniture padding, carpet underlayment, and sound and fire proofing in vehicles.

It is another object of the invention to provide an underlayment for a single ply roofing system that can be formed into weight, flexible, maneuverable, and is easily cuttable to allow more accurate fitting around roof penetrations which saves time, lowers labor, reduces job site debris and eliminates the health risk of breathing the dust generated when cutting

It is a further object of the invention to provide an underlayment for a single ply roofing system that provides adequate support for the roofing membrane yet is flexible enough to assist the roofing membrane in absorbing impact while also being resilient and thus reduce membrane failure due to punc-  $\,^{20}$ 

It is a further object of the invention to provide an underlayment for a single ply roofing system that is highly resistant to damage during shipping, storage, handling, and installation and thus reduce or eliminate waste.

It is a further object of the invention to provide an underlayment for a single ply roofing system that is impervious to moisture, will not deteriorate or delaminate, and is dimensionally stable, will not warp, shrink or swell and thus, not pass mechanical stress to the roofing system.

It is a further object of the invention to provide an underlayment for a single ply roofing system that is dimensionally stable and will therefore eliminate the mechanical stress inherit at joints in rigid boards and the need to tape the joints as well as reduce the number of mechanical fasteners needed 35 to secure rigid boards.

It is a further object of the invention to provide an underlayment for a single ply roofing system that can be installed in compression at joints thus eliminating the possibility of gaps in the joints and the need to fill said gaps.

It is a further object of the invention to provide an underpayment for a single ply roofing system that does not contain nor use any hazardous materials during manufacture and can be made of recycled material which can be recycled.

Still another object of the invention to provide an under- 45 layment for a single ply roofing system that is easy to handle with selectable thicknesses and densities for various applica-

It is a object of the invention to provide improved elements and arrangements thereof in an apparatus for the purposes 50 described which is inexpensive, dependable and fully effective in accomplishing its intended purposes.

These and other objects of the present invention will become readily apparent upon further review of the following specifications and drawings.

## BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a perspective view of a roof where the present invention is typically used.

FIG. 2 is an elevational view circle 2 of FIG. 1, having a portion thereof broken away to show the prior art rigid board installed in preparation for the roof membrane.

FIG. 3 is an elevational view circle 2 of FIG. 1, having a underlayment mat installed in preparation for the roof membrane.

FIG. 4 is a typically installation sequence of the present invention underlayment for single ply roof membranes.

Similar reference characters denote corresponding features consistently throughout the attached drawings.

## DETAILED DESCRIPTION OF THE PREFERRED **EMBODIMENT**

The present invention improves over the prior art as shown rolls of various sizes for optimum handling, is pliable, light- 10 in the drawings. Referring to FIG. 1, a typical roof top 10 of a commercial type building 12 is shown. This type of roof top 10 is generally flat. On this type of roof 10 are typically many roof penetrations; exhaust vents 14, piping 16, HVAC units 18, and duct work 20. The roofing underlayment mat of the present invention is easily installed around these and other roof obstacles.

> FIG. 2 is a breakaway view of the roof shown in FIG. 1 at circle 2, a portion of the wall 22 being removed in order to show the prior art rigid board stock insulation 00 installed in preparation for the roofing membrane. Specifically, the roof top 10 contains a structural deck 24 upon which the prior art, conventional board stock insulation 00 discussed in detail hereinbefore. The rigid board stock insulation 00 is cut and fitted around the roof penetrations (e.g. 14, 16) such that it lays flat on the roof and is then secured with fasteners 90. Over the rigid board stock insulation 00 a single ply roofing membrane is installed.

> Referring to FIG. 3, is a breakaway view of the roof shown in FIG. 1 at circle 2, a portion of the wall 22 being removed in order to show the invention in use as part of a roofing system. Specifically, the roof top 10 contains a structural ceiling 24 upon which the underlayment mat 26 of this invention is laid, and this replaces the prior art, conventional board stock insulation discussed in detail hereinbefore. The underlayment mat 26 is cut and fitted around the roof penetrations (e.g. 14, 16) such that it lays flat on the roof. Over the underlayment mat 26, a single ply roofing membrane is applied.

Referring to FIG. 4, a typical installation sequence is illustrated. The roof deck 24 is completed first as a structural 40 component of the building. Over the roof deck 24, the underlayment mat 26 of the present invention is rolled out and cut as appropriate. Over the underlayment mat 26, a single ply roofing membrane 28 is finally placed into position and sealed as appropriate.

As can be seen from FIG. 3, the underlayment mat 26, has numerous advantages over the prior art materials. The primary advantage is that the mat 26 is lightweight, consequently maneuverable and manageable. This lightweight advantage also provides an average coverage area of approximately 700 sq. Ft. per roll over the prior art board stock 32 sq. Ft. per sheet. Also, it is very durable, yet pliable and easy to cut. Additionally, because the underlayment mat 26 is lightweight, it is easily handled by the roof workers in transporting the mat 26 up to and around the rooftop 10. Further, the mat 26 can vary in thickness from 1/10" to 1" depending on the roofing system requirements. The mat 26 is impervious to moisture and will not warp as the prior art board stock materials and thus requires less fasteners 90 to secure it.

It is understood that the present invention is not limited to 60 the sole embodiment described above, but also encompasses any and all embodiments within the scope of the following claims.

The invention claimed is:

1. A roofing method comprising unrolling one or more portion thereof broken away to show the instant invention 65 flexible underlayment mat components onto a roof deck and placing a waterproof roofing membrane component over the one or more flexible mat components, wherein the one or